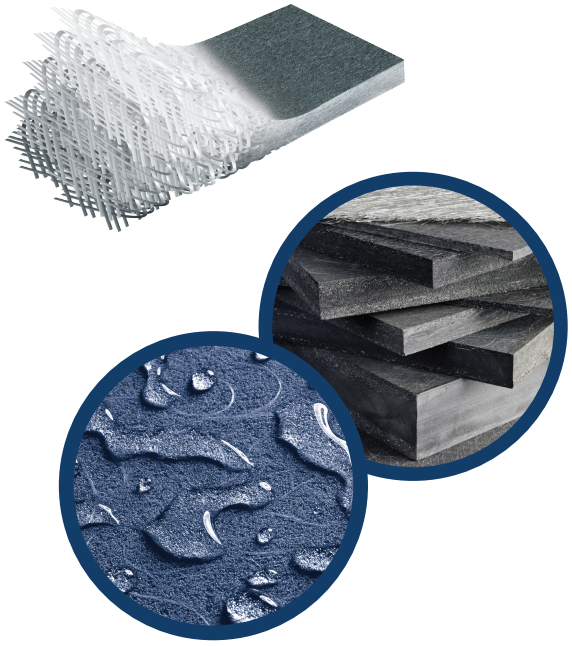
Coosa Nautical Panels

Fiber-Reinforced Structural Foam Panel



DESCRIPTION

Coosa's Nautical panels are made from closed-cell polyurethane foam, reinforced with fiberglass. They have very high mechanical properties ideally suited as core material.

The unique manufacturing process evenly distributes continuous fiberglass throughout the foam, generating a very consistent core with enhanced mechanical properties, especially in compression and shear.

Nautical panels are dimensionally stable and have very low water absorption. They are resistant to chemicals as well as high temperatures. Nautical panels are ideally used as a replacement for plywood and other core materials.

CHARACTERISTICS

- *Non-absorbent*
- *Lightweight and strong*
- *Good screw retention*
- *Compatible with a wide range of resins and adhesives*
- *Dimensionally stable*
- *Mold and mildew resistant*
- *High shear and compression properties*
- *Strong chemical resistance*
- *High heat resistance*
- *Self extinguishing (meets FMVSS 302 for flammability)*

Dimensions: 1220mm x 2440mm up to 1520mm x 3660mm
Thicknesses: 6.4mm up to 50.8mm
Densities: 240kg/m^3, 320kg/m^3, 385kg/m^3

CUSTOMER PROCESSES

- *Contact molding (hand/spray)*
- *Resin infusion / injection (VARTM / RTM)*
- *Adhesive bonding*
- *Pre-preg*
- *Press / compression molding*

APPLICATIONS

Transportation
- Sub-flooring
- Walls
- Cabinetry
- Portable restroom components

Construction
- Walls
- Flooring
- Doors
- Cabinetry
- Decorative elements
- Exterior cladding

Marine
- Stringers
- Hatch lids
- Bulkheads
- Deck furniture
- Transoms

Recreational Vehicles
- Sub-flooring
- Cabinetry
- Drop-down elements

MADE IN USA

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MECHANICAL PROPERTIES

Typical properties for Nautical panels		Unit (metric)	Nautical 15	Nautical 20	Nautical 24
Density	ASTM C-271 ISO-845	kg/m³	240	320	385
Core Compressive (Strength)	ASTM C-365 ISO-844	N/mm²	3.08	4.14	7.53
Core Compressive (Modulus)	ASTM C-365 ISO-844	N/mm²	72	142	198
Flatwise Tensile (Strength)	ASTM C-297	N/mm²	2.83	3.93	5.11
Flatwise Tensile (Modulus)	ASTM C-297	N/mm²	75	106	141
Core Shear (Strength)	ASTM C-273 ISO 1922	N/mm²	2.21	2.98	3.59
Core Shear (Modulus)	ASTM C-273 ISO 1922	N/mm²	47	90	125
Flexural Properties (Strength)	ASTM D-790	N/mm²	10.84	20.46	26.56
Flexural Properties (Modulus)	ASTM D-790	N/mm²	512	1,170	1,222
Screw Retention*	ASTM D1761	N	662	1,223	1,009
Standard Sheet	Width	mm	1,219	1,219	1,219
	Length	mm	2,438	2,438	2,438
	Thickness	mm	12 to 50	10 to 50	6 to 50

All properties evaluated on 19mm rigid sheet; other thickness will have similar performance based on that specific sheet density. Flexural testing support span ratio 16:1. **fastener type #12 sheet metal screw*

THERMAL RESISTANCE

The R value of ½" Nautical 24 is 12.7

The R value of 1" Nautical 24 is 25.4

DIELECTRIC STRENGTH

Coosa ¼" Nautical 24 passed ASTM D149 testing up to 30,000 volts

PANEL COMPARISON (A general comparison of 1220mm x 2440mm x 19mm composite panels.)

	Coosa Composites	Marine Grade Plywood	Engineered OSB	Plastic Honeycomb
Weight	***Nautical 24*** - 22 kg ***Nautical 20*** - 18 kg ***Nautical 15*** - 14 kg	Approx. 32 kg	Approx. 35 kg	Usually less than plywood but depends on construction
R-Value	2-3 times the R-value of plywood	Less than half of Coosa	Less than half of Coosa	Depends greatly on the construction of the panel
Dimensionally Stable	Yes	No	No	Usually
Resists Rot and Mold	Yes	No	No	Yes

Important! The information and data presented herein are based upon information reasonably available to Coosa Composites Holdings, LLC from independent testing labs at the time of publication and are presented in good faith, but are not to be construed as guarantees or warranties, express or implied, regarding performance, results to be obtained from use, comprehensiveness, and merchantability. You should thoroughly test any application, and independently determine satisfactory performance before commercialization or use.

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